



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	424	2422	CAMSHAFT	1		
2	28	34466	KEY, CAMSHAFT GEAR	1		
3	23	34469	BEARING, CAMSHAFT THRUST	1		
4	43	58283	GEAR, TIMING	1		
5	10	35366	SCREW, TIMING GEAR TO CAMS	2		
6		72638	LIFTER, HYDRAULIC - TAPPET	8		
7		65142A	WATER PUMP ASSEMBLY (SPEC	1		
8	27	33956	GASKET, WATER PUMP	1		4
9	10	34471	SCREW, WATER PUMP TO CYLIN	2		
10	10	34505	SCREW, WATER PUMP TO CYLIN	2		
11		52349	PULLEY, WATER PUMP (W/O PC	1		
11		73483T	PULLEY, WATER PUMP (3 GROO	1		
12	10	47277	SCREW, PULLEY TO WATER PU	4		
13	13	39107	LOCKWASHER, PULLEY SCREW	4		
14	57	64032A	BELT, ALTERNATOR AND WATE	1	(W/O POWER STEERING)	
14	57	69143T	BELT, ALTERNATOR AND WATE	1	(W/PWOER STEERING)	
15	613	2277	CONNECTING ROD ASSEMBLY	4		
16	10	75539	BOLT, CONNECTING ROD BEA	8		
17	11	58099	NUT, CONNECTING ROD CAP	8		
18	23	85677	BEARING (PAIR), CONNECTING F	4	(STANDARD)	
18	23	85678	BEARING (PAIR), CONNECTING F	AR	(.001 U.S.)	
18	23	85679	BEARING (PAIR), CONNECTING F	AR	(.002 U.S.)	
18	23	85680	BEARING (PAIR), CONNECTING F	AR	(.0101 U.S.)	
18	23	85681	BEARING (PAIR), CONNECTING F	AR	(.020 U.S.)	
19	423	2275	CRANKSHAFT	1		
20	28	34466	KEY, PULLEY AND GEAR LOCATI	2		
21	43	46743	GEAR, CRANKSHAFT	1		
22		34220	HUB, PULLEY - CRANKSHAFT	1		
23		35602	PULLEY, CRANKSHAFT	1		
24		N.S.S.	SCREW, PULLEY TO CRANKCAS	1	GM #181593	
24		N.S.S.	SCREW, PULLEY TO CRANKCAS	2	GM #3793100	
25	220	8775	FLYWHEEL, CRANKSHAFT	1		
26	16	98532A	STUD, FLYWHEEL TO ENGINE C	6	EARLY MODELS	
27		76850A	ENGINE COUPLING ASSEMBLY	1	EARLY MODELS	
28	12	35935	WASHER, FLYWHEEL STUD	6	EARLY MODELS	
29	11	98533	NUT, FLYWHEEL STUD	6	EARLY MODELS	
30		12632A	ENGINE COUPLING ASSEMBLY	1	- LATER MODELS	
31		26901	RUBBER BUMPER	3	- LATER MODELS	
32	10	14883	SCREW, COUPLING - LATER M	3	- LATER MODELS	
33	12	13510	WASHER, COUPLING SCREW	3	- LATER MODELS	
34	10	48845	SCREW, FLYWHEEL	6	- LATER MODELS	